



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4713
Job Sheet 180453



Part No: 648.4713

Job Qty: 1 ea

Part Name: 8NR Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/16/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG O&OPM-8NRNR Rev. 2 IPP Rev. A 18.07.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/16/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		7/16/18	0.00	0.00	Small Fab-3		
120	QC	1 pcs		7/16/18	0.00	0.00	QC5		
130	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		7/16/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		7/16/18	0.00	0.00	QC21		

Part Op 110 - Pack, bag and label

Descriptions: 130 - Identify and pack for shipping as per PPP 648.4713

135 - Photocopy bluefile & type labels per PPP 648.4713

9-89

JUL 27 2018



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Container No: S096899

Part: 648.4713

Job No: 180453

Serial No/Batch: S096899

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/27/18

4704

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
20NR-05P	Solenoid Locating Pin —	1 pcs (1 ea)	90-Start up Operation	5029458
20NR-06P	Solenoid Locating Pin —	1 pcs (1 ea)	90-Start up Operation	5083920
8NR-13P	Rail Funnel Bolts —	4 pcs (4 ea)	90-Start up Operation	5029175
8NR-29P	Latch Pin Bushing —	2 pcs (2 ea)	90-Start up Operation	5029179
8NR-47P	Shoulder Bolt —	1 pcs (1 ea)	90-Start up Operation	5029431
8NR-51P	Nylock Nut for Shoulder Bolt —	1 pcs (1 ea)	90-Start up Operation	5029432
8NR-74P	Bolts —	4 pcs (4 ea)	90-Start up Operation	5029185
C10-9-2P	Latch Bearing Torrington p/n: 6NBC914YZP —	1 Ea (1 ea)	90-Start up Operation	5038782
C2-14-2P	Label Rivets —	2 pcs (2 ea)	90-Start up Operation	5029241
C2-3-2-1P	Retaining Ring —	2 pcs (2 ea)	90-Start up Operation	5029247
188-FPSS-1/4-20-3/8	Set Screw —	2 Ea (2 ea)	110-Small Fab	5075264
188-FPSS-1032-1/4P	Set Screw —	2 Ea (2 ea)	110-Small Fab	5058750
20NR-11-2P	E-Clip p/n: 98408A126 —?	2 Ea (2 ea)	110-Small Fab	5029039
20NR-15P	Plate Bushing —	4 Ea (4 ea)	110-Small Fab	5010653
20NR-19P	Actuator Shaft —	1 pcs (1 ea)	110-Small Fab	5029083
20NR-20P	Actuator Pin Long —	1 pcs (1 ea)	110-Small Fab	5029084
20NR-22P	Actuator Washer —	1 pcs (1 ea)	110-Small Fab	5029085
20NR-23P	Rubber Pad Solenoid Backing —	1 pcs (1 ea)	110-Small Fab	5029086
20NR-24	Latch Return Spring —?	2 Ea (2 ea)	110-Small Fab	5010988
20NR-26	Round Bumper —	1 Ea (1 ea)	110-Small Fab	5096627
20NR-27P	Spring Holder Pin —	2 pcs (2 ea)	110-Small Fab	5029087
20NR-28P	Keeper Bolt —	4 pcs (4 ea)	110-Small Fab	5029088
20NR-33P	Lock Washer Keeper —	1 pcs (1 ea)	110-Small Fab	5029425
20NR-34P	Keeper Handle Screw —	1 Ea (1 ea)	110-Small Fab	5029092
20NR-38	Keeper Bushing —	1 Ea (1 ea)	110-Small Fab	5083908
20NR-39	Keeper Spring —	1 Ea (1 ea)	110-Small Fab	5010989
20NR-45P	Nylock Nut —	6 pcs (6 ea)	110-Small Fab	5029099
20NR-56P	Spring Anchor —	1 pcs (1 ea)	110-Small Fab	5029105
20NR-57P	Circlip (Lock Roller Pin) —	2 pcs (2 ea)	110-Small Fab	5029106
20NR-60	Lock Bushing —	1 Ea (1 ea)	110-Small Fab	5027238
20NR-63	Bearing —	1 Ea (1 ea)	110-Small Fab	5084504
20NR-64P	Flat Bumper —	3 pcs (3 ea)	110-Small Fab	5029426
20NR-65P	Back Spacer Bumper Pin —	1 pcs (1 ea)	110-Small Fab	5029110
20NR-67P	Load Stop Return Spring —	1 pcs (1 ea)	110-Small Fab	5029427
20NR-68P	Light Release Spring —	1 pcs (1 ea)	110-Small Fab	5029112
20NR-69P	Light Release Pivot Shaft —	1 pcs (1 ea)	110-Small Fab	5029428
20NR-71P	Stop Pin —	1 Ea (1 ea)	110-Small Fab	5010657
600.1309-AP	Label —	1 pcs (1 ea)	110-Small Fab	5064516
600.1325P	Solenoid Warning Sticker —	1 pcs (1 ea)	110-Small Fab	5029585
AN4-23A	Bolt —	3 Ea (3 ea)	110-Small Fab	F123434-40
AN6-27A	AN6 Bolt —	1 Ea (1 ea)	110-Small Fab	5066941
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B —	1 Ea (1 ea)	110-Small Fab	5065332
MS21083N4	Nut —	2 Ea (2 ea)	110-Small Fab	5066423
NAS1149F0432P	Washer —	2 Ea (2 ea)	110-Small Fab	5058055-1
NAS1149F0663P	Washer —	3 Ea (3 ea)	110-Small Fab	5051477-1

58754

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	20NR-05P	1	41	0
	20NR-06P	1	0	0
	8NR-13P	4	20	0
	8NR-29P	2	20	0
	8NR-47P	1	9	0
	8NR-51P	1	27	0
	8NR-74P	4	6	0
	C10-9-2P	1	0	0
	C2-14-2P	2	22	0
	C2-3-2-1P	2	59	0
110-Small Fab	188-FPSS-1/4-20-3/8	2	206	0
	188-FPSS-1032-1/4P	2	0	0
	20NR-11-2P	2	32	0
	20NR-15P	4	0	0
	20NR-19P	1	8	0
	20NR-20P	1	6	0
	20NR-22P	1	58	0
	20NR-23P	1	38	0
	20NR-24	2	11	0
	20NR-26	1	0	0
	20NR-27P	2	264	0
	20NR-28P	4	17	0
	20NR-33P	1	723	0
	20NR-34P	1	46	0
	20NR-38	1	12	0
	20NR-39	1	13	0
	20NR-45P	6	17	0
	20NR-56P	1	14	0
	20NR-57P	2	3	0
	20NR-60	1	8	0
	20NR-63	1	20	0
	20NR-64P	3	3	0
	20NR-65P	1	35	0
	20NR-67P	1	10	0
	20NR-68P	1	13	0
	20NR-69P	1	10	0
	20NR-71P	1	0	0
	600.1309-AP	1	21	0
	600.1325P	1	100	0
	AN4-23A	3	588	0
	AN6-27A	1	100	0
	MS21044N6	1	92	0
	MS21083N4	2	268	0
	NAS1149F0432P	2	2,799	0
	NAS1149F0663P	3	873	0

Part Specifications

Specifications could not be found.

Plex 7/6/18 10:45 AM dart.white.jesse